



Houseright And Sons LLC

6500 E. Mitchell Court, #12
 Florence, AZ. 85132
 Phone: 480-499-0989

INVOICE

7609

Org. Est. # 009427

Invoice from History

Printed Date: 09/11/2024

Work Completed: 08/30/2024

2004 Western Star - 4900 Series - Detroit Diesel Series 60 DDEC IV 6 l

Part Description	Qty	Sale	Ext	Labor Description	Ext
R134a	5.00	13.33	66.65	CHECK PRESSURE IN RADIATOR EVEN OVER	n/c
HEAD GASKET KIT	1.00	372.49	372.49	NIGHT	
Coolant	10.00	6.00	60.00	A/C SYSTEM - EVACUATE & RECHARGE - [Includes	280.00
VALVE COVER GASKET	1.00	80.84	80.84	discharge, recover, evacuate and charge A/C system,	
INJECTOR RING	6.00	14.89	89.34	performing primary inspection and refrigerant	
INJECTOR RING	6.00	9.69	58.14	inspection.]	
INJECTOR SEAL	6.00	24.09	144.54	CYLINDER HEAD ASSEMBLY - R&I - [Includes R&I of	4,340.00
GASKET	1.00	6.89	6.89	all related components to access cylinder head	
GOVERNOR	1.00	82.99	82.99	assembly, does not include R&I of fenders, jake	
BRAKE LIGHT SWITCH	1.00	19.29	19.29	brakes, machining of head, measuring of liner	
LOW AIR SWITCH	1.00	14.59	14.59	projection.]	
AIR SHIFT HOSE	1.00	25.29	25.29	MACHINE SHOP	1,854.00
CONTROL MODULE MV	1.00	254.99	254.99	70456	
AIR SPRING	2.00	31.09	62.18	CHECK AIR LEAK	n/c
SHUTTLE VALVE	1.00	50.00	50.00	Air leaks brake sensor on pedal x2 both leaking one us a NC other	
AIR VALVES	2.00	10.00	20.00	is NO. Air Governor is n9t singalong supply Air or purge to dryer	
5/32 TUBING	1.00	19.00	19.00	causing poor Air dryer purge. Dash service valves red yellow note	
PUSH ON MALE 90	2.00	5.65	11.30	has Johnny bar on column, service valv3 is not applying brakes	
Duralast Fuel Filter	2.00	20.39	40.78	during low air event it should set brakes automatically, cab Air ride	
LUBER-FINER Engine Oil Filter	2.00	29.57	59.14	bags and leveler valve leaking , Trans Air hose at rear of Trans	
Wix Fuel Filter	2.00	16.18	32.36	leaking air red line and 1/4 fitting to 1/8 red air line hor hi low range	
FUEL	75.00	3.50	262.50	leaking air.air dryer cartridge needs replaced.	
15W-40 Motor Oil	46.00	3.50	161.00	Ac system fully cha4ged has high side of 310 psi low side 55 psi.	
Coolant	16.00	6.00	96.00	Recommending new filters frontand rear ac or at least replace the	
Service & Disposal Fee			30.00	foam with furnace filter element material can get at homedepot.	
				Replacing fan belt and tensioner and ac belt and tensioner belt	
				slipping when fan engages and squeals when truck is shut off.	
				Recommend replacing reviever dryer ac condenser clean air flow	
				for fan across radiator and charge air cooler. Elevator pressures of	
				this nature are generally due to over charge other systems ability to	
				condense and cool. Returning freon back to the compressor.	
				FIX AIR LEAKS	750.00
				INJECTOR WORK	2,000.00
				INVOICE # 8631	
				INJECTORS AT FUEL INJECTION SERVICES FOR REBUILD	
				MARK UP	1,750.72
				CLEAN FUEL TANKS	350.00
				CUSTOMER SATISFACTION SHOP PERFORMED MULTIPLE	
				HOURS OF LABOR AT NO EXPENSE TO THE CUSTOMER, JUST	
				TO TRY AND GET THE JOB DONE AND VEHICLE BACK TO THE	
				CUSTOMER. ADDITIONAL PARTS TO COMPLETE JOB WERE	
				PAST ON TO CUSTOMER AT COST, (INJECTORS)	
				Service & Disposal Fee	30.00



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Org. Estimate	13,617.08	Revisions	0.00	Current Estimate	13,617.08
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Labor:	7,470.72
Parts:	2,120.30
Sublet:	3,854.00
HazMat:	30.00
SubTotal:	13,475.02
Tax:	142.06
Total:	13,617.08
Bal Due:	\$0.00

Vehicle Received: 8/30/2024

Customer Number : 2886

Houseright & Sons warrants its services for 24 months/24,000 miles, whichever comes first. If there is a defect in our workmanship or a product during the warranty period, we will repair the defect or replace the product without charge. The warranty covers only the original purchaser of the services. To obtain warranty service, return the vehicle at your own cost within the applicable period, with the invoice to 6500 E Mitchell ct, Florence, AZ, 85132. The Shop will not honor or reimburse for warranty work performed at another shop. Warranty on all products are subject to Limitation of Liabilities and Disclaimer of Warranties, void if vehicle has been modified from intended use. Any warranties on the products sold herein are those made by the manufacturer. The Shop expressly disclaims all warranties, either express or implied. Including any implied warranty of fitness for a particular purpose. Shop neither assumes nor authorizes any other person to assume any liability for it in connection with the sale of said products. Buyer shall not be entitled to recover from the Shop any consequential damages to property, damage for loss of time, profit or income, or incidental damage.

Signature _____ Date _____

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Service Advisor : Houseright, Paul, Tech : HARE S, CHRIS CHS; NIELSEN, ROGER RN