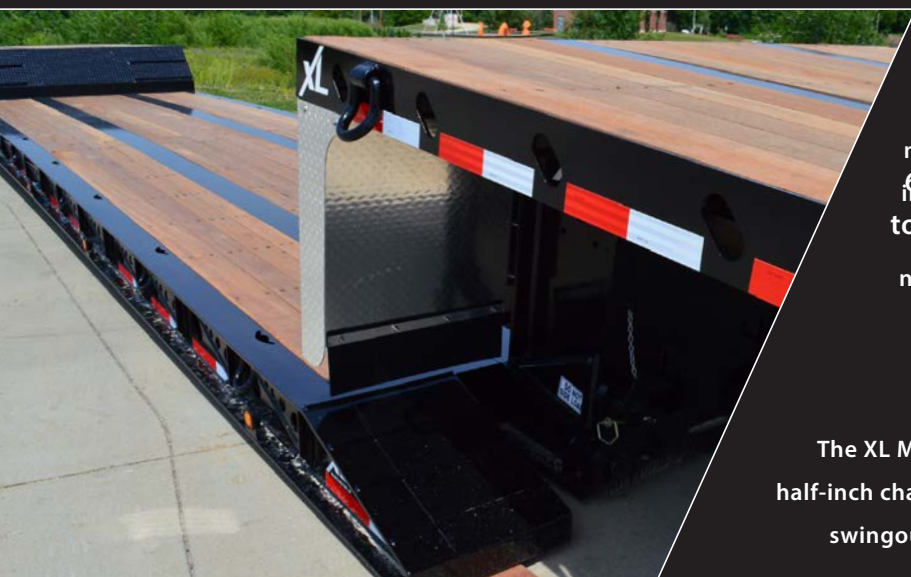
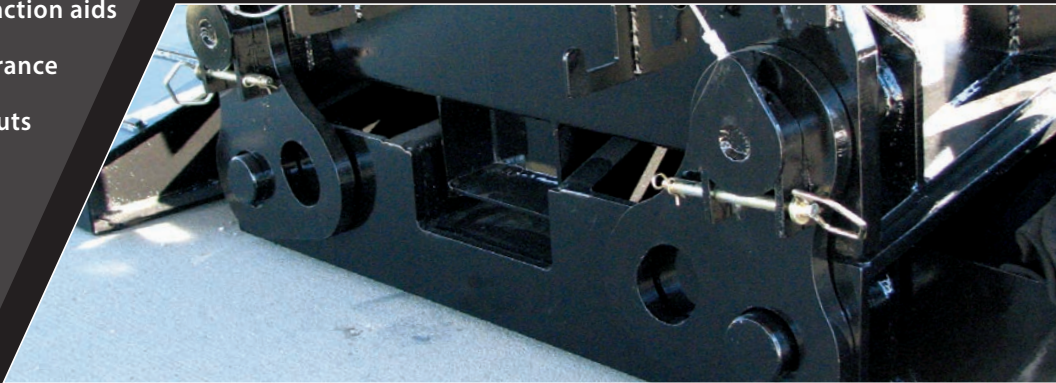




## FEATURES

- Rear bridge features a 45° transition and traction aids
- 18" loaded deck height with 6" ground clearance
- Manual ride height control and double donuts
- Lockable toolbox with chain rack and light
- Rear coupler uses an angled control panel
- Front ramp tapers to 4 inches
- Rear is reinforced for flip axle



## UNIQUE HYDRAULIC TAIL DESIGN

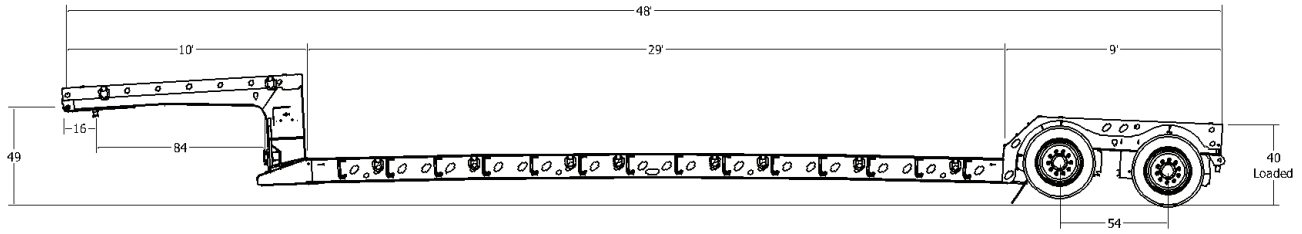
The tail is comprised of two sections – an 8-foot 8-inch platform ramp and a 60-inch flip tail. Both hinge points stay clean thanks to lug style hinges. These hinges prevent debris from accumulating. Manual ride height control and double donuts allow the main deck height to vary 1.5 inches in the wheel area and 1.5 inches at the neck to suit driver's needs over varying terrains. Add a flip axle when your load requires it. Add a 36" flip neck extension to the XL 90 MFG to get over a 160" axle truck.

## FULL EQUIPPED MAIN DECK

The XL MFG deck is fully equipped for versatile hauling, with fourteen half-inch chain drops per side, eight bent d-rings per side, and removable swingout outrigger brackets on 24-inch centers. The rugged Apitong decking stands up to years of wear and tear.

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# XL 80 & 90 MFG SPECS

## XL 80 MFG CAPACITY

capacity: 80,000 lb overall  
concentrated: 70,000 lb in 16'

## XL 90 MFG CAPACITY

capacity: 90,000 lb overall  
concentrated: 80,000 lb in 16'

## OVERALL LENGTH & WIDTH

overall length: 48'  
overall width: 102"

## GOOSENECK

mechanical detachable full-width  
10' long  
49" 5th wheel height  
84" swing clearance  
16" king pin setting with 3/8" plate  
2 bent d-rings per side  
2 pan style d-rings per side,  
on corners  
1 1/8" Apitong decking flush  
aluminum mudflaps  
double donut front connector plate  
toolbox in base w/ lockable  
aluminum lid, chain rack, light  
*XL 90 MFG only: brackets for flip neck*

## GOOSENECK OPTIONS

pull out lights  
1 pair clearance lights  
1 3/8" Apitong decking - raised  
registration holder  
triple donut front connector plate

## MAIN DECK

29' long  
T-1, 80K web  
(4) 12" fabricated i-beams  
18" loaded deck height  
6" ground clearance  
6" & 4" jr. i-beam cross members  
on 12" alt. centers  
8 bent d-rings per side  
1 1/8" apitong decking flush,  
center covered  
ramp tapers to 4"  
(14) 1/2" chain drops per side  
removable swing out outrigger  
brackets on 24" centers

## MAIN DECK OPTIONS

center deck open  
storage compartments in front  
of main deck  
removable swing out outriggers  
Oak outrigger planks, 2" x 10"  
1 3/8" Apitong decking - raised  
clearance lights  
4-way plug(s)  
*XL 90 MFG only: 36" flip neck*

## REAR BRIDGE

9' long  
40" deck height  
1 1/8" apitong decking flush  
2 flag holders  
2 stake pockets in tail channel  
2 pan style d-ring per side,  
on corners  
frame reinforcement for flip axle  
66" wide bumper at rear

## REAR BRIDGE OPTIONS

1 pair clearance lights  
pull out lights  
4" amber strobe tail light  
additional tail light  
battery back up  
(1) 4-way plug  
1 3/8" Apitong decking - raised  
dock bumpers

## SUSPENSION

25,000 lb air ride  
raise and lower valve  
manual ride height control

## SUSPENSION OPTIONS

liquid filled air gauge  
Air-weigh digital scale  
control in aluminum box - ball valves  
electric dump valve with 4-way plug  
and wire

## AXLES

(2) 25,000 lb nominal  
54" spacing  
hub pilot, outboard drums  
4S2M ABS  
16 1/2" x 7" brakes  
2 pair spring brakes

## AXLE OPTIONS

hubometer  
TP axles (same inner & outer bearings)

## WHEELS & TIRES

8.25 x 22.5 steel rims  
255 / 70R / 22.5 tires

## WHEEL & TIRE OPTIONS

aluminum mill wheels (inside)  
aluminum mill wheels (outside)  
aluminum polished wheels (outside)  
aluminum Durabright wheels (outside)  
Michelin 255/70R/22.5 tires  
Goodyear 275/70R/22.5 tire  
(41" rear bridge)

## LIGHTING

12V sealed Grote harness  
rubber mounted LED lights  
2 tail light package with  
aluminum cover  
6 clearance lights per side  
1 mid-turn light per side

## PAINT

black, IH red, CAT yellow  
air & electric done after paint

## PAINT OPTIONS

non-standard paint colors  
non-standard metallic paint

## WARRANTY

5 year structural  
1 year paint

## AVAILABLE MODELS

XL 80 MFG  
XL 90 MFG  
other custom capacities also available,  
ask your sales representative for details

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